



## Material - ASTM A312 N08028

Standard Specification for Seamless and Heavily Cold Worked Austenitic Stainless Steel Pipe

**Group - Non-Ferrous Nickel Alloys** 

Sub Group - ASTM A312 N08028 Seamless and Heavily Cold Worked Austenitic Stainless Steel Pipe Application - Intended for Valve, Pump, General Engineering, Automotive and other Industries Grade Belongs to the Industry - Pipe

| Chemical Composition |      |                 | Heat Treatment                       |          |
|----------------------|------|-----------------|--------------------------------------|----------|
| Carbon               | C %  | 0.030 max.      |                                      |          |
| Silicon              | Si % | 1.000 max.      |                                      |          |
| Manganese            | Mn % | 2.500 max.      |                                      |          |
| Chromium             | Cr % | 26.000 - 28.000 | As-Cast or Annealing or Age Hardning |          |
| Sulphur              | S %  | 0.030 max.      |                                      |          |
| Molybdenum           | Mo % | 3.000 - 4.000   |                                      |          |
| Copper               | Cu % | 0.600 - 1.400   |                                      |          |
| Phosphorus           | P %  | 0.030 max.      |                                      |          |
| Nickel               | Ni % | 30.000 - 34.000 | Mechanical Properties                |          |
| -                    | -    | -               | Tensile Strength in Mpa              | 500 min. |
| -                    | -    | -               | Yield Strength in Mpa                | 214 min. |
| -                    | -    | -               | Elongation in %                      | 40 min.  |
| -                    | -    | -               | Reduction of Area in %               | -        |
| -                    | -    | -               | Hardness in BHN                      | -        |
| -                    | -    | -               | Impact in Joule                      | -        |

| Cross Reference Table |          |         |   |  |  |
|-----------------------|----------|---------|---|--|--|
| Material              | Standard | Country | try Grade Belong to the Industry                  |  |  |
| Incoloy Alloy 28      | Gravity  | India   | Pipe, Tube, Sheet, Strip, Plate, Hexagon and Wire |  |  |
| A 213 N08028          | ASTM     | USA     | Tube  |  |  |
| A 988 N08028          | ASTM     | USA     | Flanges, Fittings, Valves and Parts               |  |  |
| SA-213 N08028         | ASME     | USA     | Tube  |  |  |
| SA-312 N08028         | ASME     | USA     | Pipe  |  |  |
| SA-988 N08028         | ASME     | USA     | Flanges, Fittings, Valves and Parts               |  |  |
| -                     | -        | -       | -   |  |  |

Further any inquiry to discuss with Gravity Cast Pvt. Ltd. – Gravity Group of Companies team member Call on +918469160029, or email marketing@gravitycastindia.com

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